

Date: Thursday, 10/08/2006 10:04:29 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HARNESS ASSEMBLY
<b>Job Number</b> : 28142	
<b>Estimate Number</b> : 11150	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D3215041
<b>This Issue</b> : 10/08/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3215 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 27743	<b>Material</b> : N/A
<b>Written By</b> : <u>4</u>	<b>Due Date</b> : 31/08/2006 <b>Qty:</b> 54 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>4</u>	
<b>Comment</b> : Est. A 03.10.28 New Issue KJ/RF	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
<b>Comment:</b> PURCHASING Issue P/O: <u>1817</u> to Tulmar Safety Systems D3215-041 as per Dwg D3215 Ship to Tulmar Certificate of Conformity is required <u>C206108110</u> (54)		
2.0	D32153	Webbing Tidy
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 54.0000 Each(s) Webbing Tidy Qty Part Number Description Batch 1 D3215-3 Webbing Tidy <del>B28145</del> <u>B28144</u> <u>C206108123</u> (54)		
3.0	D32161	Fitting
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 54.0000 Each(s) Fitting Qty Part Number Description Batch 1 D3216-1 Fitting <u>B28145</u> <u>C206108123</u> (54)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <u>C206108129</u> (54)		

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 06/08/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 10/08/2006 10:04:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 28142

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*060830*  
*54*

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5192*

*54*  
*06/08/30*     *(54) 0606/08/30*

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*(54)*  
*SP 06/08/31*

Job Completion



*0606/08/30*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

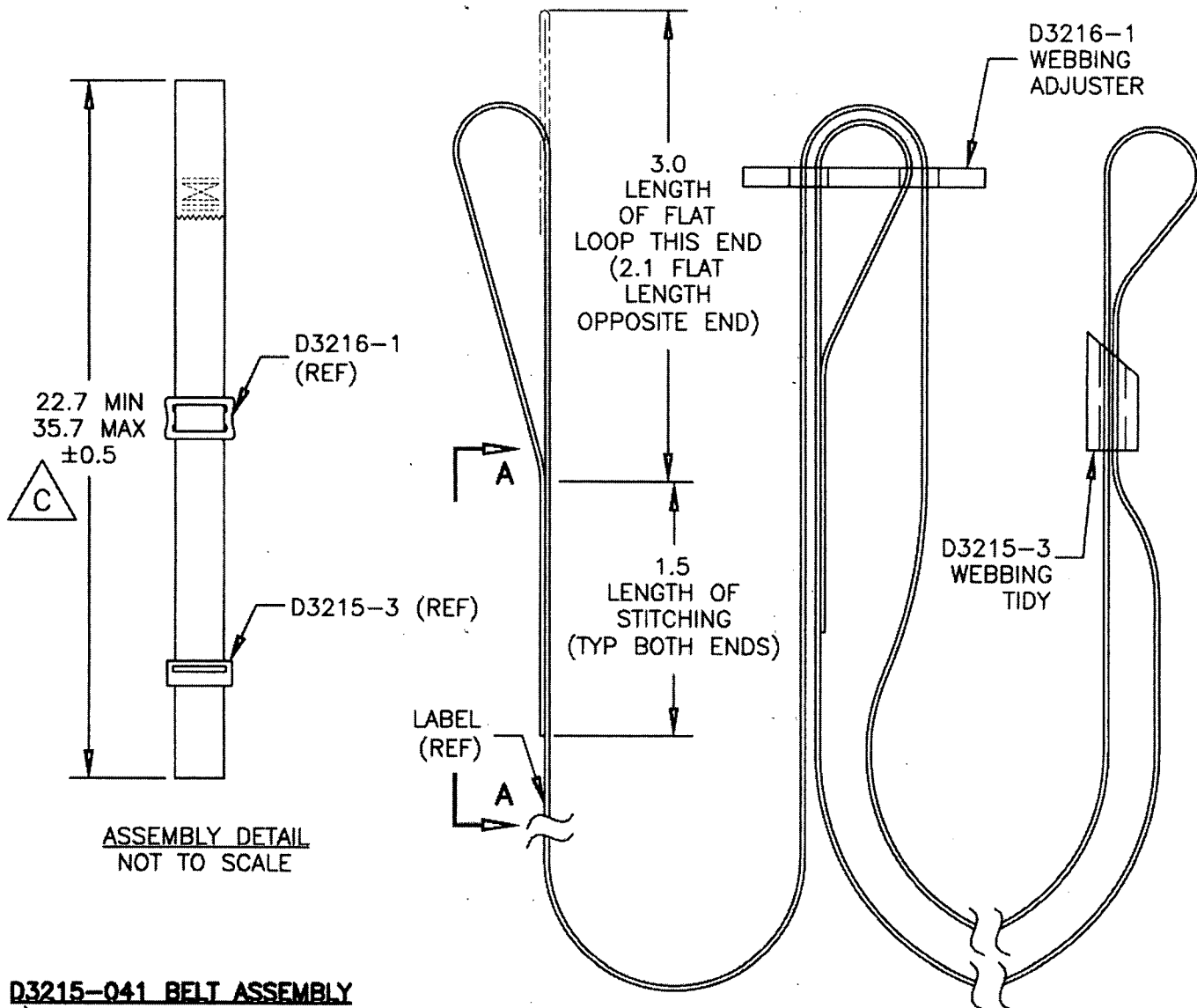
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN <i>af</i>		DRAWN BY <i>af</i>		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>		APPROVED <i>[initials]</i>		DRAWING NO. D3215	REV. C SHEET 1 OF 3
DATE 04.03.05			TITLE BELT ASSEMBLY SCALE NTS		
A	03.09.19		NEW ISSUE		
B	04.01.12		AS MANUFACTURED; ADD TOLERANCE		
C	04.03.05		REDUCE LENGTH; CLARIFY STITCHING		

RELEASED  
04.03.08



#### **D3215-041 BELT ASSEMBLY**

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD  
LABEL = TYVEK

- 2) ALL DIMENSIONS ARE IN INCHES

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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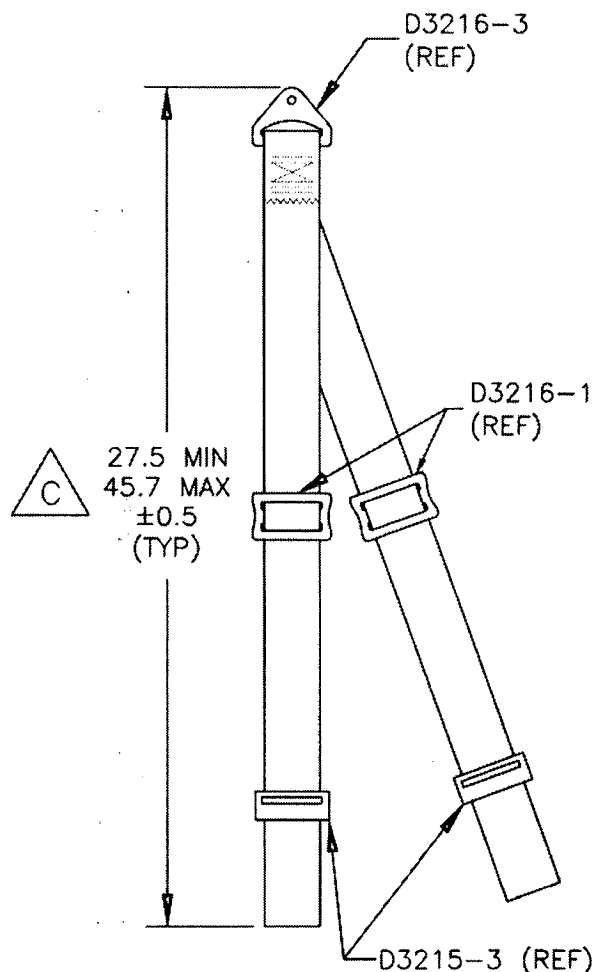
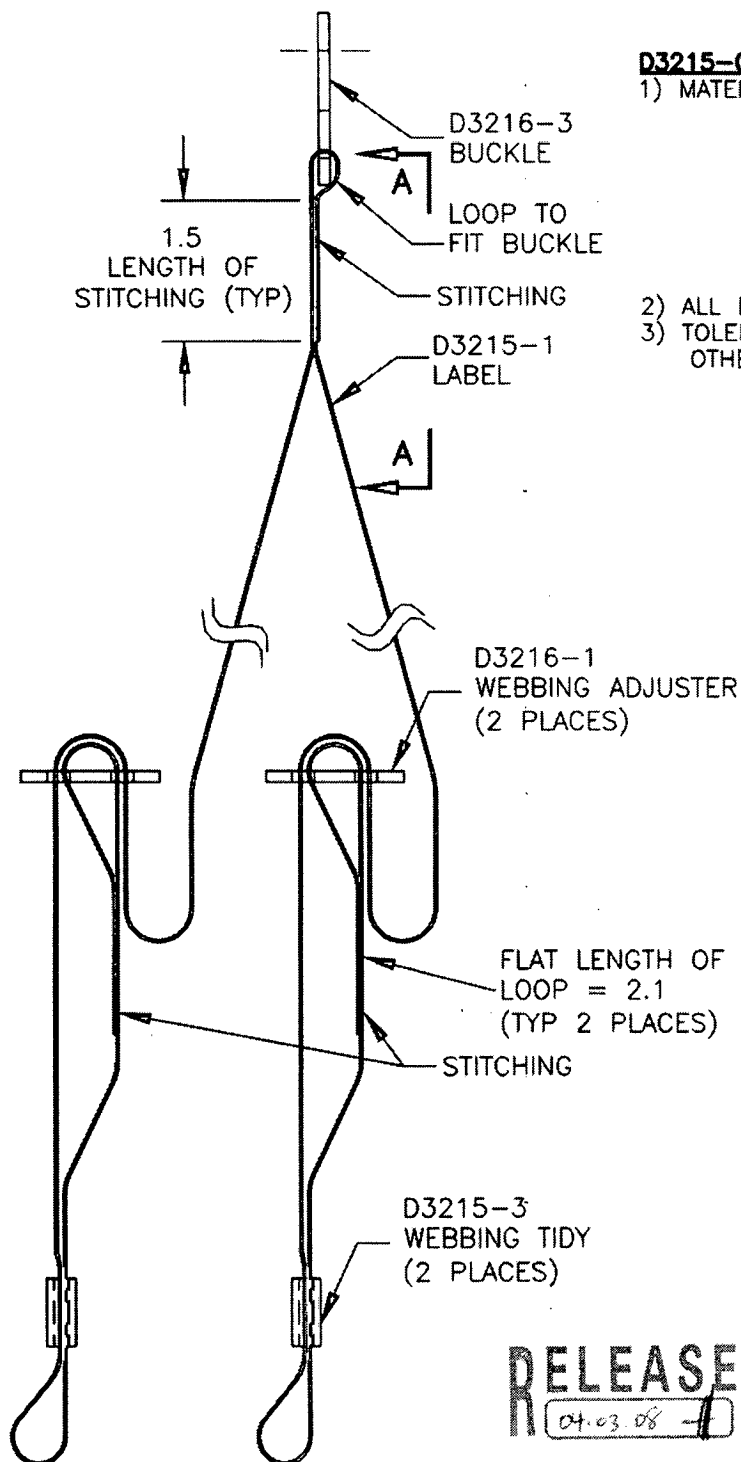
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05		TITLE BELT ASSEMBLY	SCALE NTS

#### D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472  
(2" WIDE x 0.060" THICK  
BLACK POLYESTER WEBBING,  
CERTIFIED TO FAR 29.853A3,  
TENSILE STRENGTH 5700 lb MIN)  
THREAD = VT 295 TYPE II CLASS A SIZE 3,  
BLACK NYLON THREAD  
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED.



RELEASED  
04.03.08

ASSEMBLY DETAIL  
NOT TO SCALE

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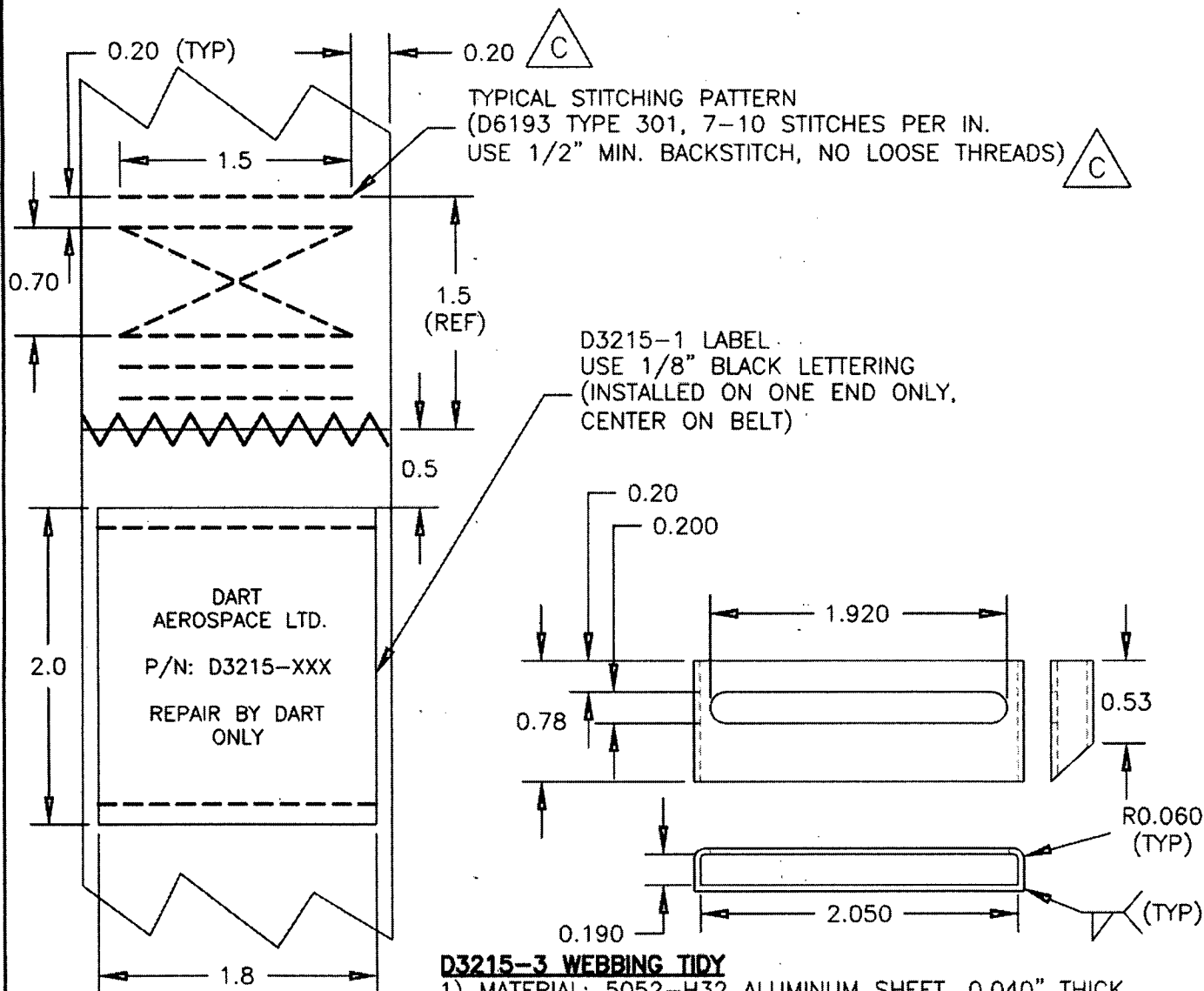


DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05	TITLE HARNESS ASSEMBLY		SCALE 1:1

### VIEW A-A

XXX = 041 FOR D3215-041

XXX = 043 FOR D3215-043



#### D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK  
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER  
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE  
NOTED

RELEASED  
04.03.08

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# RELEASE NOTE

## JLMAR

**Tulmar Safety Systems Inc.**

1 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

COPY

Release Note No.

**R92-23255**

Ship Date

28-Aug-06

Bill No:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18050	11-Aug-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00001817	Pick-Up	23255	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8937

54

EA

54

Belt Ass'y, 2" wide, Black Webbing

Drawing No: D3215-041

Lot No: BATCH0000000016 Qty: 54

8938

12

EA

12

Belt Ass'y, 2" wide, black Webbing

Drawing No: D3215-043

Lot No: BATCH0000000011 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

*Halilberto*

Authorized Inspector

28-Aug-06

Date



# PACKING SLIP

# TULMAR

**Tulmar Safety Systems Inc.**

1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
www.tulmar.com  
email: info@tulmar.com

# COPY

**Packing Slip No.**

**23255**

**Ship Date**

28-Aug-06

**Bill No:**

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

**Ship To:**

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada  
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
18050	11-Aug-06	CDART100	Barney Bangs	PO00001817	Pick-Up		R92- 23255
Item No.	Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered		

8937

Belt Ass'y, 1/2" wide, Black Webbing  
Drawing No: D3215-041

54

EA

54

**Lot No:** BATCH0000000016 Qty: 54

8938

Belt Ass'y, 1/2" wide, black Webbing  
Drawing No: D3215-043

12

EA

12

**Lot No:** BATCH0000000011 Qty: 12